

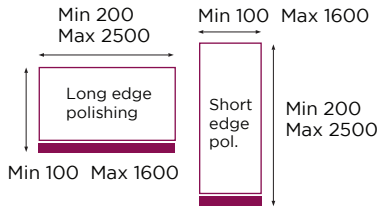


*Our
processing
offer*

MACHINE CAPABILITIES

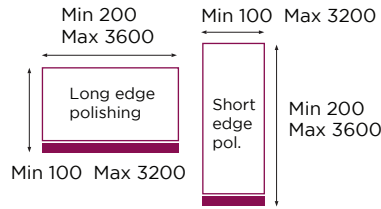
Machine Capabilities

STRAIGHT EDGE GRINDING & POLISHING



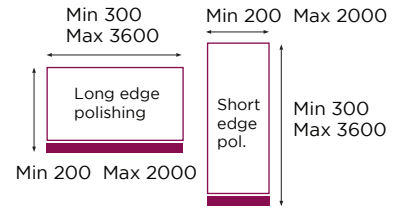
GLASS THICKNESS: 4-5mm

STRAIGHT EDGE GRINDING & POLISHING



GLASS THICKNESS: 6-15mm

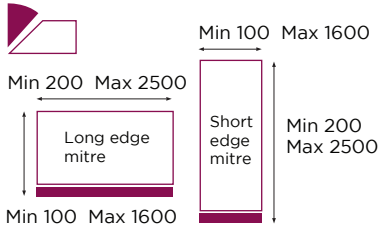
STRAIGHT EDGE GRINDING & POLISHING



GLASS THICKNESS: 19mm

MITRE

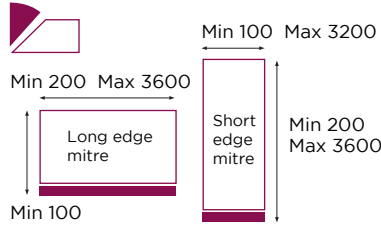
Angle taken off to 0° to 45°



GLASS THICKNESS: 4-5mm

MITRE

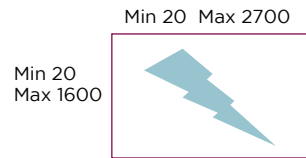
Angle taken off to 0° to 45°



GLASS THICKNESS: 6-19mm

WATERJET CUTTING

Maximum weight 50kg



GLASS THICKNESS: 4-50mm (>50mm ask)

SHAPES AND RADIUS CORNERS GRINDING & POLISHING

Maximum weight 200kg

Min 300 Max 3300

Min 300
Max 2200



715mm please ask

THICKNESS: 4-15mm

CNC DRILLED HOLES & CUT OUTS

Maximum weight 200kg

Min 300 Max 3300

Min 300
Max 2200



25mm: Max 2100 x 3200

THICKNESS: 4-15mm (4mm ask)

STANDARD DRILLED HOLES

Maximum weight 50kg

Min 100 Max 3600

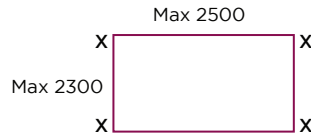
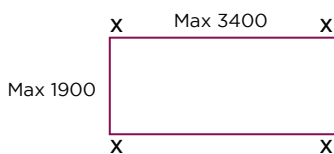
Min 100
Max 1600



THICKNESS: 4-19mm

TEMPLATE PROCESSING MIN-MAX DIGITIZING MARKERS MUST BE SEEN

Please see both Max examples - Min falls in line with all capabilities.



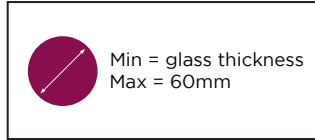
DIGITIZING MARKERS MAX @ 2000 x 2600mm - shown above as an X

See next page for drilled holes and cut out parameters

Please consult us for any request that is not within these capabilities as we may have a solution.

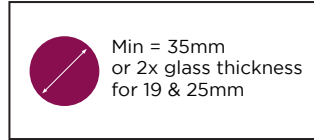
Drilled holes and cut out parameters

GROUND HOLE DIAMETER



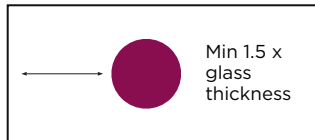
GLASS THICKNESS: 5-15mm (4mm ask)

POLISHED HOLE DIAMETER



GLASS THICKNESS: 5-15mm (4mm ask)

FOR TGH - DRILL EDGE OF HOLE TO EDGE GLASS



GLASS THICKNESS: 5-15mm (4mm ask)

FOR TGH - DRILL EDGE OF HOLE TO CORNER



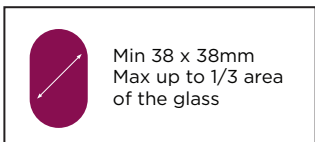
GLASS THICKNESS: 5-15mm (4mm ask)

COUNTERSUNK - COUNTERBORE HOLE



GLASS THICKNESS: 5-15mm (4mm ask)

INTERNAL CUT OUT DIMENSIONS



GLASS THICKNESS: 5-15mm (4mm ask)

INTERNAL CUT OUT RADIUS



Polished-Ground cut outs: min radius 13mm

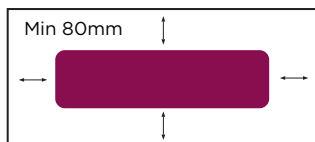
GLASS THICKNESS: 5-15mm (4mm ask)

DISTANCE BETWEEN TWO CUT OUTS



GLASS THICKNESS: 5-15mm (4mm ask)

EDGE HOLE TO EDGE GLASS FOR LARGE CUT OUTS



GLASS THICKNESS: 5-15mm (4mm ask)

TEMPLATE INSTRUCTIONS:

- All templates must be hardboard. Paper, cloth and cardboard cannot be accepted.
- Templates must be the exact size of the glass that the customer requires.
- Ensure no screws, screw heads or anything similar are protruding from either surface of the template
- All templates must be marked with the company name (and job reference, if applicable).

Please consult us for any request that is not within these capabilities as we may have a solution.



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